**Nutrients per serving** 

## COHotTurkeySandwichWGravy50

Number of Servings: 50 (154.59 g per serving)

Amount	Measure	Ingredient
1.00	cup	Margarine, 80% fat, unsalted, tub
2.00	Tbs	Spice, onion, pwd
3.00	cup	Flour, all purpose, white, bleached, enrich
3.00	qt	Broth, chicken, low sod, cnd
6 1/4	lb	Turkey, roast, light & dark meat, seasoned, rstd f/fzn
50.00	pce	Bread, whole wheat, slice

Nutrition Serving Size (155g)		cts	
Servings Per Containe	er		
Amount Per Serving			
Calories 230 Calo	ries fron	Fat 70	
	% Da	ily Value*	
Total Fat 8g		12%	
Saturated Fat 2g 1			
Trans Fat 0g			
Cholesterol 30mg			
Sodium 540mg 23			
Total Carbohydrate 2	20g	7%	
Dietary Fiber 2g		8%	
Sugars 2g			
Protein 18g			
rotem tog			
Vitamin A 4% • \	/itamin C	0%	
Calcium 4% • I	ron 10%		
Percent Daily Values are bas diet. Your daily values may be depending on your calorie nee	higher or l eds:	ower	
Calories: Total Fat Less than	2,000	2,500	
Saturated Fat Less than	65g 20g	80g 25g	
Cholesterol Less than	300mg	300 mg	
Sodium Less than Total Carbohydrate	2,400mg 300g	2,400mg 375g	
Dietary Fiber	25g	30g	
calories per gram: Fat 9 • Carbohydrate	4 • Prote	ein 4	

### Instructions

#### Holding:

- Hold for hot service at an internal temperature of 135 F or higher.

#### Cooking:

- Cook to an internal temperature of 165 F for 15 seconds.

#### Food Handling:

- Single gloves should be used for only one task and then discarded.
- Wash hands immediately before engaging in food preparation and again after engaging in any activities that contaminate the hands.

Melt margarine and stir in onion powder and flour. Cook, stirring occasionally, until mixture is lightly browned. Gradually stir in broth. Cook stirring constantly until thickened.

Chop turkey into bite sized pieces. Combine with gravy and portion into serving pans. Heat through until temperature of 165 degrees F is reached.

For service, place one slice of bread on serving plate; top with a #8 scoop of turkey/gravy mix. 1 serving = #8 scoop = 1 CS

If unseasoned turkey is used/can be purchased, sodium level will be much less. Made with seasoned roast the #8 scoop is quite high in sodium.

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